

7/01/2009 8:44:01 AM

## Process Sheet

-DAR001 Dart Helicopters Services  
 : 45260  
 : 13500  
 :  
 Issue : 27/01/2009 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : MACHINED PARTS  
 Previous Run : 41490  
 Written By :  
 Checked & Approved By : MF 09-01-27  
 Comment : Est Rev:A 08-07-24 new issue DD verified by:ec

Drawing Name : OUTER TUBE  
 Part Number : PB6743001235  
 Drawing Number : B6743001 P.19  
 Project Number : N/A  
 Drawing Revision : B1  
 Material :  
 Due Date : 09/02/2009 Qty: 4 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6T1750W065 6061T6 RDTUBE 1.750 X 0.65W



27,8405 x 4,3



Comment: Qty.: 5.5781 f(s)/Unit Total: 22.3125 f(s) Scrap 30" + 20" scrap  
 6061T6 RDTUBE 1.750 X 0.65W  
 batch: 110885

SP 09/02/19 (5)

2.0 BAND SAW BAND SAW



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg  
 2- deburr

SA/ SP 09/02/19 (5)

3.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

1- drill holes and mill slot as per dwg PB67-43001  
 2- deburr

SA/ SP 09/02/19 (5)

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SP 09/03/14 (5)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock  
 Location: PK

9/3/4

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-235 PAR #: PIA Fault Category: Prod / Prod Lrg NCR: Yes No DQA: 1D Date: 09/03/05  
 Resolution: re-work Disposition: re-work QA: N/C Closed: 1D Date: 09/03/05

NCR: <u>45260</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>9/2/23</u>	<u>#30</u>	<u>tube is cut 1/8" too long</u> <u>AND slot is 4" too short</u> <u>R.C Lack of attention</u>	<u>[Signature]</u> <u>09.02.23</u>	<u>Re work as per DWG.</u>	<u>SA</u> <u>09/05/05</u>	<u>[Signature]</u> <u>09/03/05</u>	<u>[Signature]</u> <u>09.02.23</u>	<u>[Signature]</u> <u>9/2/23</u>

NOTE: Date & initial all entries

Date: Tuesday, 27/01/2009 8:44:01 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

Job Number: 45260

Part Number: PB6743001235

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/05 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF  
09-03-04

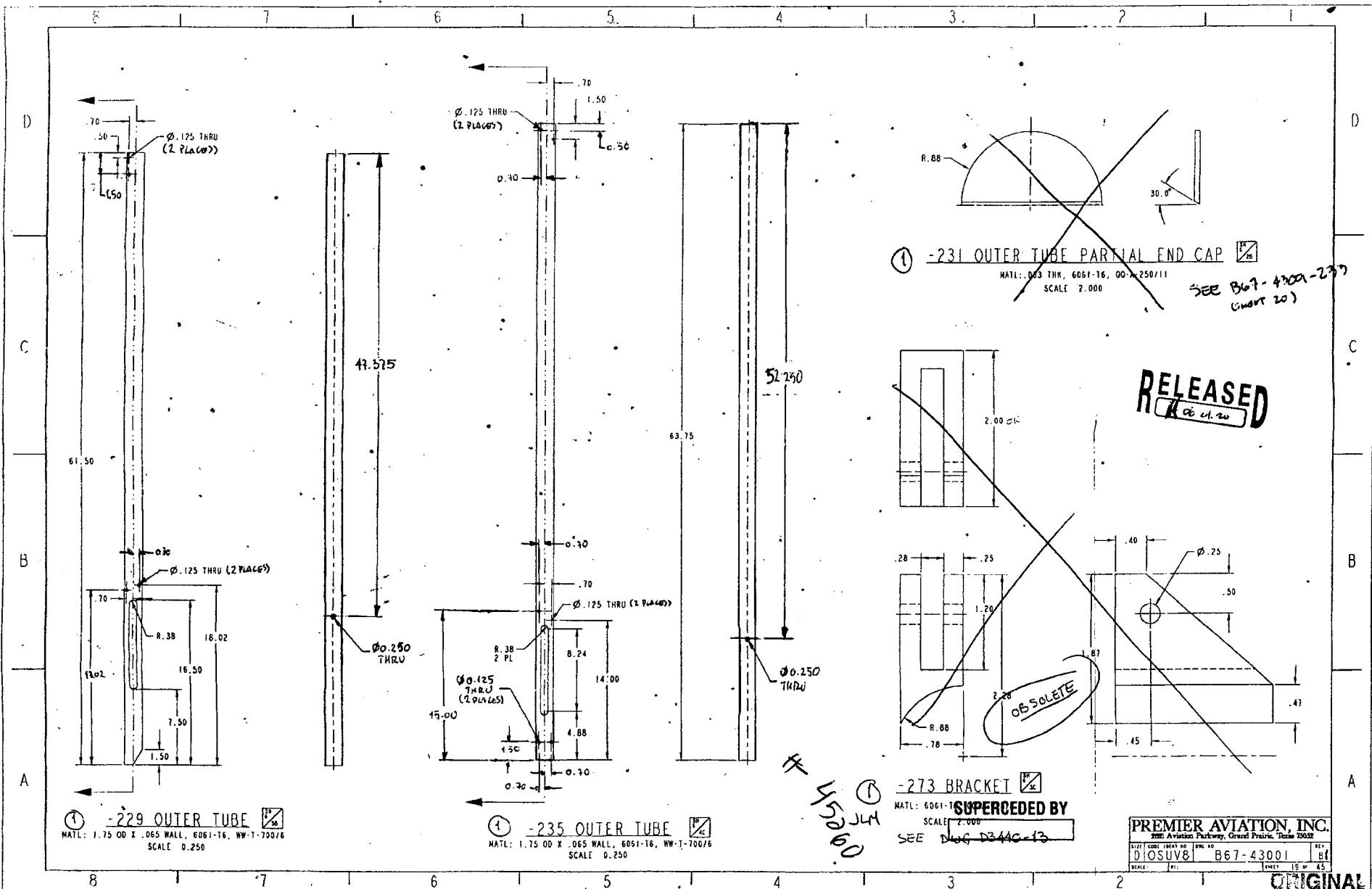
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries